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# SOUTH AFRICAN QUALIFICATIONS AUTHORITY REGISTERED UNIT STANDARD THAT HAS PASSED THE END DATE:

# Manufacture and construct site-made/bolted trusses

SAQA US ID	UNIT STANDARD TITLE								
14961	Manufacture and	cture and construct site-made/bolted trusses							
ORIGINATOR		REGISTERING PROVIDER							
SGB Buildin	g Construction								
QUALITY A	ASSURING BODY	7							
-									
FIELD			SUBFIELD						
Field 12 - Physical Planning and Construction			Building Construction						
ABET BAND	UNIT STANDARD TYPE	OLD NQF LEVEL	NEW NQF LEVEL	CREDITS					
Undefined	Regular	Level 3	NQF Level 03	15					
REGISTRATION STATUS		REGISTRATION START DATE	REGISTRATION END DATE	SAQA DECISION NUMBER					
Passed the End Date - Status was "Reregistered"		2006-08-01	2009-08-01	SAQA 0160/05					
LAST DATE FOR ENROLMENT		LAST DATE FOR ACHIEVEMENT							
2010-08-01		2013-08-01							

In all of the tables in this document, both the old and the new NQF Levels are shown. In the text (purpose statements, qualification rules, etc), any reference to NQF Levels are to the old levels unless specifically stated otherwise.

This unit standard does not replace any other unit standard and is not replaced by any other unit standard.

# **PURPOSE OF THE UNIT STANDARD**

The purpose of this unit standard is to enable learners to manufacture and construct site-made (bolted) trusses for roofing, in line with safety legislation, and National Building Regulations and requirements, and based on specification drawings. The role of safety is crucial, and understanding the implications of design modifications and industry convention to deal with practical challenges are important factors when attaining the outcomes of this unit standard. Learners mostly apply competence under supervision of a team leader.

# LEARNING ASSUMED TO BE IN PLACE AND RECOGNITION OF PRIOR LEARNING

FETC NQF Level 2 literacy and numeracy competencies

# **UNIT STANDARD RANGE**

- 1. Specification drawings include dimensions, scaling, scale drawings, slopes and tolerances
- 2. Materials include timber, and fixing components
- 3. Cutting to specification includes developing cutting templates (jigs)
- 4. Trusses include howe trusses, gable roof trusses, hip trusses, hip rafters, valley rafters, valley jacks, and nail plate roof trusses

# **Specific Outcomes and Assessment Criteria:**

# **SPECIFIC OUTCOME 1**

Set out trusses.

# **ASSESSMENT CRITERIA**

# **ASSESSMENT CRITERION 1**

1. Trusses are set out based on specification drawings

# **ASSESSMENT CRITERION 2**

2. Safety requirements are adhered to

# **ASSESSMENT CRITERION 3**

3. Allocated time frames are accurately determined and realistic

# **SPECIFIC OUTCOME 2**

Manufacture rafters and trusses.

# **ASSESSMENT CRITERIA**

# **ASSESSMENT CRITERION 1**

1. Equipment and tools are used correctly and safely

# **ASSESSMENT CRITERION 2**

2. Allocated time frames are adhered to

# **ASSESSMENT CRITERION 3**

3. Timber is marked and cut, drilled and machined according to design

# **ASSESSMENT CRITERION 4**

4. Trusses and rafter components are constructed according to specification drawings

# **SPECIFIC OUTCOME 3**

Construct trusses.

# **ASSESSMENT CRITERIA**

# **ASSESSMENT CRITERION 1**

1. Equipment and tools are used correctly and safely

# **ASSESSMENT CRITERION 2**

2. Joints are close-fitting, not forced into position (due to defects in the material), and out of plane

# **ASSESSMENT CRITERION 3**

3. Allocated time frames are adhered to

# **ASSESSMENT CRITERION 4**

4. Manufactured truss components are constructed into formwork according to specification drawings

#### **ASSESSMENT CRITERION 5**

5. Trusses are assembled in a plane conducive to avoiding damage to members

#### **SPECIFIC OUTCOME 4**

Store trusses, materials, equipment and tools.

# **ASSESSMENT CRITERIA**

# **ASSESSMENT CRITERION 1**

1. Safe storage is ensured

#### **ASSESSMENT CRITERION 2**

2. Trusses are stored in the required place as per site requirements

# **ASSESSMENT CRITERION 3**

3. Materials are stored correctly, based on properties, application, and the supplier specification

# **ASSESSMENT CRITERION 4**

4. Equipment is stored correctly, based on properties, application, manufacturer requirements, and the supplier specification

# **ASSESSMENT CRITERION 5**

5. Tools are stored correctly, based on properties, application, manufacturer requirements and the supplier specification

# **UNIT STANDARD ACCREDITATION AND MODERATION OPTIONS**

Accreditation Process and Moderation

Assessment of learner achievements takes place at providers accredited by CETA (RSA, 1998b) for the provision of programs that result in the outcomes specified for the National Certificate for Timber Roof Erecting. CETA is responsible for moderation of learner achievements of learners who meet the requirements of this unit standard. Those assessing the outcomes of this unit standard should be qualified assessors, registered with CETA for assessment of the qualification.

# **UNIT STANDARD ESSENTIAL EMBEDDED KNOWLEDGE**

Qualifying learners understand and can explain:

- 1. Building terminology
- 2. The relevant SABS code of practice, and safety legislation
- 3. Properties, maintenance and care of equipment, materials and tools
- 4. Dimensions, scaling, scale drawings, slopes and tolerances

# **UNIT STANDARD DEVELOPMENTAL OUTCOME**

N/A

N/A

# **Critical Cross-field Outcomes (CCFO):**

# **UNIT STANDARD CCFO IDENTIFYING**

Identify and solve problems, relate to the following:

Specific Outcomes: Set out trusses Manufacture rafters and trusses Construct trusses

Assessment Criteria:

Trusses are set out based on specification drawings
Timber is marked and cut, drilled and machined according to design
Trusses and rafter components are constructed according to specification drawings
Manufactured truss components are constructed into formwork according to specification drawings
Trusses are assembled in a plane conducive to avoiding damage to members

# **UNIT STANDARD CCFO WORKING**

Work effectively with others, relates to the following:

All Specific Outcomes

Assessment Criteria: Safety requirements are adhered to Equipment and tools are used correctly and safely Safe storage is ensured

# **UNIT STANDARD CCFO ORGANISING**

Employ self management, relates to the following:

Specific Outcomes: Set out trusses Manufacture rafters and trusses

Assessment Criteria:
Allocated time frames are accurately determined and realistic
Allocated time frames are adhered to

# **UNIT STANDARD CCFO COLLECTING**

Manage information, relates to the following:

All Specific Outcomes:

Assessment Criteria:

Trusses are set out based on specification drawings

Allocated time frames are accurately determined and realistic

Timber is marked and cut, drilled and machined according to design

Trusses and rafter components are constructed according to specification drawings

Manufactured truss components are constructed into formwork according to specification drawings Materials are stored correctly, based on properties, application, and the supplier specification Equipment is stored correctly, based on properties, application, manufacturer requirements, and the

supplier specification
Tools are stored correctly, based on properties, application, manufacturer requirements and the supplier specification

# **UNIT STANDARD CCFO COMMUNICATING**

Communicate effectively, relates to the following:

All Specific Outcomes

Assessment Criteria:

Trusses are set out based on specification drawings

Allocated time frames are accurately determined and realistic

Timber is marked and cut, drilled and machined according to design

Trusses and rafter components are constructed according to specification drawings

Manufactured truss components are constructed into formwork according to specification drawings

Trusses are stored in the required place as per site requirements

Materials are stored correctly, based on properties, application, and the supplier specification Equipment is stored correctly, based on properties, application, manufacturer requirements, and the supplier specification

Tools are stored correctly, based on properties, application, manufacturer requirements and the supplier specification

# **UNIT STANDARD CCFO SCIENCE**

Demonstrate scientific and technological competence, relate to the following:

All Specific Outcomes

Assessment Criteria:

Trusses are set out based on specification drawings

Timber is marked and cut, drilled and machined according to design

Trusses and rafter components are constructed according to specification drawings

Joints are close-fitting, not forced into position (due to defects in the material), and out of plane eccentricities are kept to a minimum

Manufactured truss components are constructed into formwork according to specification drawings Trusses are assembled in a plane conducive to avoiding damage to members

Materials are stored correctly, based on properties, application, and the supplier specification

Equipment is stored correctly, based on properties, application, manufacturer requirements, and the supplier specification

Tools are stored correctly, based on properties, application, manufacturer requirements and the supplier specification

# **UNIT STANDARD CCFO DEMONSTRATING**

Understand contextual world-systems, relates to the following:

All Specific Outcomes

Assessment Criteria:

Allocated time frames are adhered to

Joints are close-fitting, not forced into position (due to defects in the material), and out of plane eccentricities are kept to a minimum

Trusses are assembled in a plane conducive to avoiding damage to members

Trusses are stored in the required place as per site requirements

# **QUALIFICATIONS UTILISING THIS UNIT STANDARD:**

	ID	QUALIFICATION TITLE	OLD LEVEL	NEW LEVEL	STATUS	END DATE
Core	174795	National Certificate: Timber Roof Erecting	Level 3	NQF Level 03	Passed the End Date - Status was "Reregistered"	2009-08- 01

# PROVIDERS CURRENTLY ACCREDITED TO OFFER THIS UNIT STANDARD:

This information shows the current accreditations (i.e. those not past their accreditation end dates), and is the most complete record available to SAQA as of today. Some Quality Assuring Bodies have a lag in their recording systems for provider accreditation, in turn leading to a lag in notifying SAQA of all the providers that they have accredited to offer qualifications and unit standards, as well as any extensions to accreditation end dates. The relevant Quality Assuring Body should be notified if a record appears to be missing from here.

# **NONE**

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